DRYTAC®
ADHESIVE COATING EXPERTS

DRYTAC UK REFERENCE GUIDE 2014

Sign and Display Markets

Distributed exclusively in the UK & Ireland by Antalis

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JetMounter™ Roller Laminators

The design of JetMounter™ roller laminators is the culmination of three decades of experience in the mounting and laminating business. Equipped with the performance features our customers demand, JetMounter™ roller laminators are unmatched for value.

JETMounter™

JM63 Pro

The JM63 Pro is a full featured, versatile, wide-format roller laminator with roll-to-roll capability at an excellent price. The addition of the heated top roller allows it to be used with Heatset® and thermal overlaminates as well as pressure sensitive overlaminates and adhesives.

Features:

- Heated top roller up to 120°C
- 1600 mm laminating width
- Auto and foot pedal operation modes
- Speed control 3.65 m per minute
- Maximum 50 mm nip opening
- Nip pressure indicator
- Swing down front table
- Extra rear wind-up shaft for rewinding roll-to-roll

SKU	Description
JM63-PRO	1600 mm wide-format laminator with heated top roller

JETMounter™

JM55 & JM63 Fuzion

The JM55 and JM63 Fuzion have many of the features of the JM63 Pro, but with a two-part construction and at a lower price point. Excellent for laminating vehicle wraps, creating window decals and mounting graphics to substrates, the Fuzion models are ideal for shops wanting to add roll-to-roll capability at a lower price tag.

Features:

- Heat assist top roller to 43°C
- 1420 mm and 1600 mm laminating widths
- Auto and foot pedal operation modes
- Speed control 3 m per minute
- Maximum 25 mm nip opening
- Nip pressure indicator
- Swing down front table
- Top and bottom wind-up shafts

SKU	Description
JM55-FUZION	1420 mm wide-format laminator with heat assist roller
JM63-FUZION	1600 mm wide-format laminator with heat assist roller

JetMounter™

JM44 & JM54 SHA

The JM44 and JM54 SHA boast an all-steel construction, variable speed electric drive, silicone rollers, forward and reverse, foot pedal, and photo-cell safety protection.

Features:

- Single height adjuster to set even pressure more easily
- LCD pressure gauge display for greater control over the process
- Front-mounted media unwind tray with supply shaft for feeding media or other material

SKU	Description
JM44-SHA	1130 mm wide-format laminator
JM54-SHA	1375 mm wide-format laminator

JetMounter™

JM Extreme

The JM Extreme is designed with the most superior quality and durable construction of all the JetMounter™ roller laminators. German steel and European engineering make the JM Extreme the most comprehensive roller laminator on the market and ideal for any high volume shop.

Features:

- Heated top and bottom roller up to 130°C
- Robust design with leveling legs for installation in uneven environments and wheels for increased mobility
- Easy-to-use control panel to manage variable temperature, speed and roller nip
- Extra wind and unwind shafts for roll-to-roll capability and flexibility
- Rear roll traction system to control material tension
- Easy adjustment of film using brake tension
- Two global safety systems with emergency stop

SKU	Description
JM EXTREME	1650 mm wide-format laminator with heated top and bottom rollers

Roll Lam Laminators

This range of German-designed laminators offers versatility for mounting and laminating posters, art prints, and inkjet media and is easy to use with self-adhesive vinyl and vehicle wrap material.

Cold Pressure Sensitive

The Drytac Roll Lam laminator cold pressure sensitive range can mount and laminate a wide variety of material, including posters, art prints and inkjet media. These laminators are also easy to use with self-adhesive vinyl and vehicle wrap material. *Please note:* An additional take-up unit is available upon request.

SKU	Description
1200 C	1200 mm roller laminator
1400 C	1400 mm roller laminator
1600 C	1600 mm roller laminator

Heat Assist Top Roller

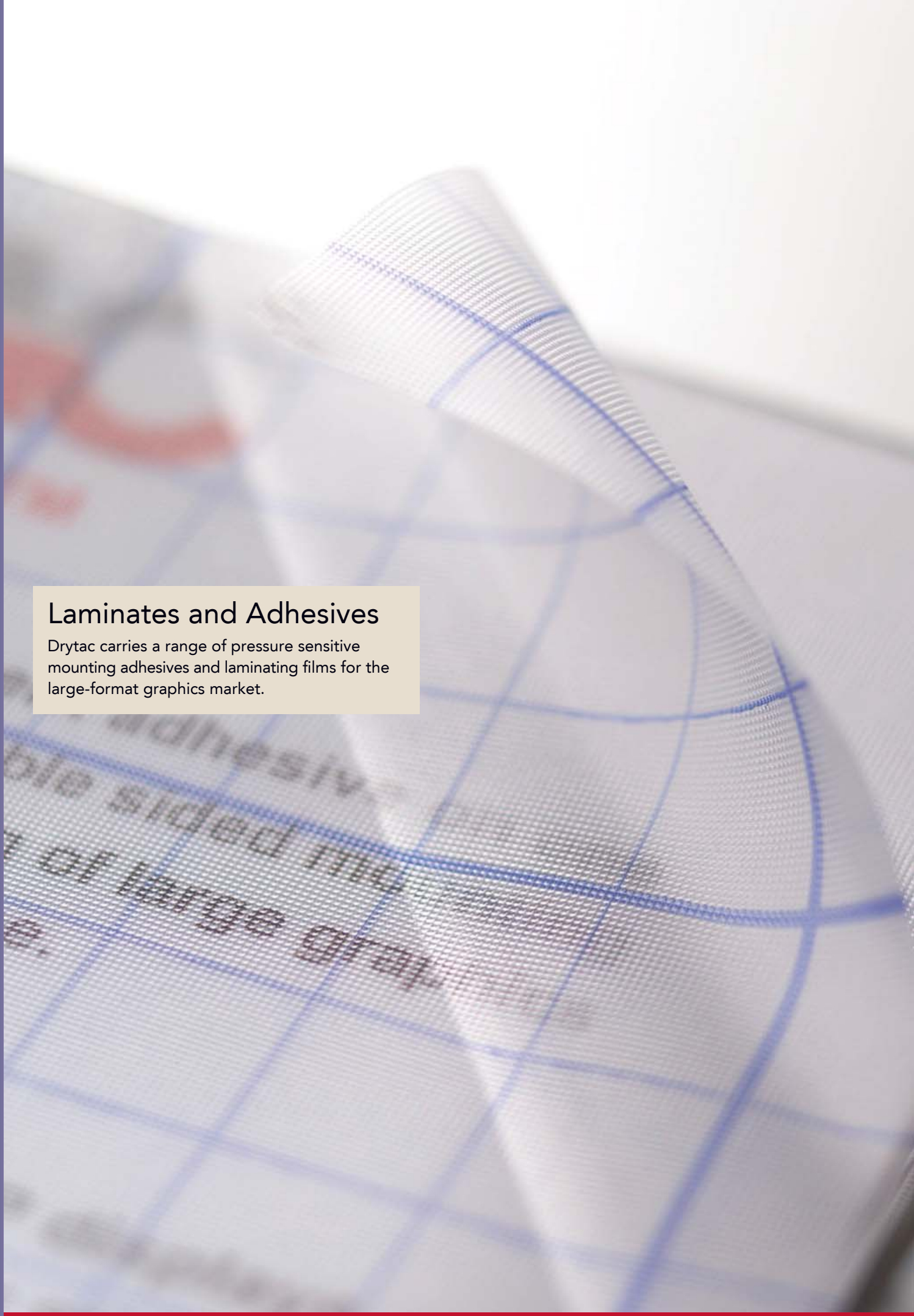
The upper roller on the models in the Roll Lam laminator heat assist range is equipped with a thermo-element which makes it possible to heat the silicone roller to approximately 30-60°C. These laminators are also easy to use with self-adhesive vinyl and vehicle wrap material. *Please note:* An additional take-up unit is available upon request.

SKU	Description
1200 W	1200 mm roller laminator with heat assist roller
1400 W	1400 mm roller laminator with heat assist roller
1600 W	1600 mm roller laminator with heat assist roller

800W Heat Assist Top Roller

The 800W Roll Lam laminator has a heat assist top roller for mounting a variety of material.

SKU	Description
800 W	800 mm roller laminator with heat assist roller



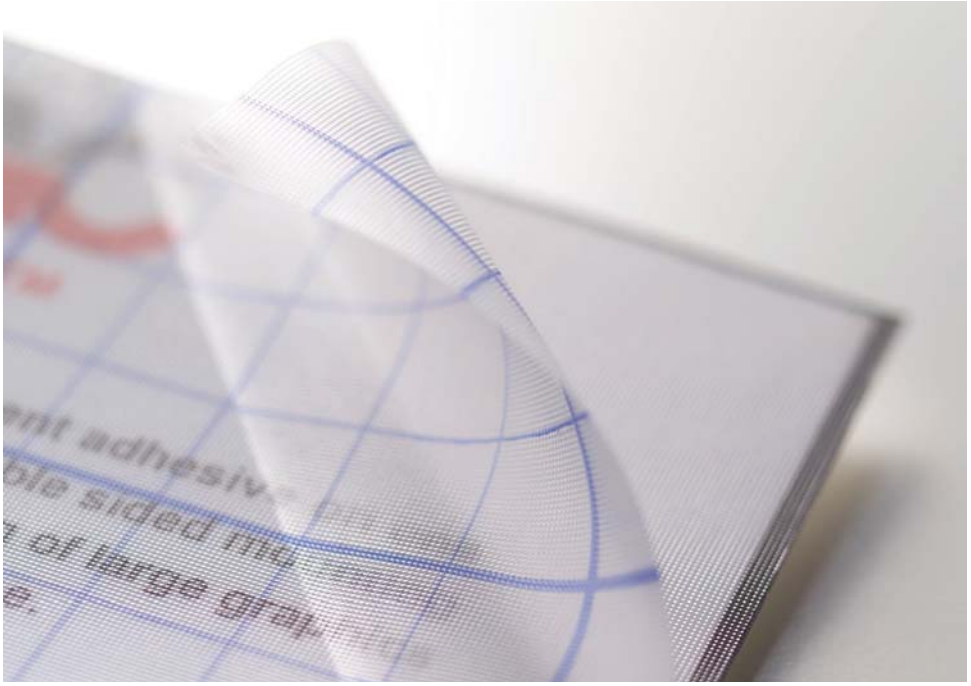
Laminates and Adhesives

Drytac carries a range of pressure sensitive mounting adhesives and laminating films for the large-format graphics market.

Pressure Sensitive Mounting Adhesives for Roller Laminators

Drytac manufactures a full range of pressure sensitive adhesives for standard mounting projects and speciality applications, such as face mounts, interchangeable graphics and floor graphics. All of our adhesive products use the best quality adhesives, carriers and release liners so you can achieve the best results.

SKU	Product	Description
PSA25	DynaTac™	This economical emulsion acrylic adhesive on a 12.5 micron polyester carrier with a clay-coated release liner.
PSA26	MediaTac™	High-quality aqueous acrylic adhesive on a clear 12.5 micron polyester carrier accompanied by a PE coated release liner for trouble-free mounting.
PSA26P	UltraTac™	A specialised high tack aqueous acrylic adhesive on a 25 micron clear polyester carrier for mounting to difficult substrates.
PSF	Facemount™	The highest quality optically clear, permanent acrylic adhesive on a 25 micron optically clear polyester carrier for face mounting graphics to clear substrates like glass, plexiglass, acrylics, and polycarbonates.
PSFS	Synart™	Drytac's economical optically clear pressure sensitive mounting adhesive.
PSA47	TwinTac™	Aqueous acrylic adhesive on a 50 micron clear PVC carrier protected on each side with a release liner. Great for cut sheet applications.
PSA68	RemoTac™	A 12.5 micron polyester carrier with a permanent aqueous acrylic adhesive on the exposed side and a removable solvent acrylic adhesive on the other protected with a release liner. Great for nearly anywhere graphic removability is required.
PSA69	TransferTac™	A carrier-free hotmelt mounting adhesive. Recommended for use with flexible and/or rollable substrates.
PWD	WindowTac™	A clear, permanent/removable adhesive combination on a 25 micron clear polyester carrier. A unique embossed release liner on the removable side allows the adhesive to be easily removed and repositioned with just a squeegee. Great for creating easy-to-install window graphics.
FTC	FlexTac™	A 70 micron PVC with permanent adhesive on one side and a removable adhesive on the other. The non-permanent side remains removable for up to 6 months without leaving adhesive residue. Ideal for manual application of graphics to a variety of surfaces.



WindowTac™ mounting adhesive allows you to turn any print into a window graphic. A unique embossed release liner allows graphics to be installed on windows without a soapy solution!

Interlam™ Bio Overlaminating Films

The innovative film for both of these products is derived from wood pulp, a sustainable and biodegradable resource. Interlam™ BioMatte and BioGloss break down easily in the recycling process allowing for more eco-friendly disposal and recycling options for laminated graphics. These films also utilise a water-based acrylic adhesive and a thin polyester release liner to reduce laminating waste and harmful effects to the environment.

Certified compostable and biodegradable (DIN EN 13432:2000-12)

SKU	Product	µ	Description
IBG	BioGloss™	50	Gloss finish
IBM	BioMatte™	50	Matte finish

Interlam™ Eco Overlaminating Films

These overlaminates are both eco-friendly and competitively priced. Interlam™ Eco films are non-PVC polypropylene with an aqueous acrylic adhesive. These films are great for providing image enhancement and moisture protection for indoor graphics.

Non PVC and aqueous acrylic adhesive

SKU	Product	µ	Description
IEG	EcoGloss™	40	Gloss finish
IEL	EcoLustre™	80	Lustre finish
IEM	EcoMatte™	80	Matte finish
IET	EcoTex™	140	Pebble texture finish

Interlam™ Pro Overlaminating Films

This range of laminates has a 3+ year outdoor rated water-based acrylic adhesive coated on PVC vinyl base film with UV stabilisers for conformability, finish and superior durability. Interlam™ Pro overlaminate films have excellent resistance to UV light, weather and temperature changes.

Outdoor durable for 3+ years (monomeric PVC)

Class 0 Fire Rating

SKU	Product	µ	Description
ILG	Pro Glossy	70	Gloss finish
ILL	Pro Lustre	70	Lustre finish
ILM	Pro Matte	75	Dead matte finish
ILT	Pro Emerytex™	100	Pebble texture finish/ floor graphic approved

Weathershield® Overlaminating Films

Weathershield® polymeric high-performance PVC overlaminates use more complex plasticisers resulting in PVC films that have significantly improved durability, weatherability, and minimal shrinkage and odour (due to plasticiser migration resistance) when compared to less expensive monomeric PVC vinyls. The adhesive is a cross linking solvent acrylic adhesive fortified with UV stabilisers and absorbers. These films are recommended for use in outdoor signage or high end indoor graphic applications where only the best protection will satisfy.

Outdoor durable for 5+ years (polymeric PVC)

Class 0 Fire Rating

SKU	Product	µ	Description
PGE	Glossy	75	Gloss finish
PLE	Lustre	75	Lustre finish
PMM	Matte	75	Dead matte finish
PSE	Emerytex™	100	Pebble texture finish

Interlam™ Pro and Weathershield® overlaminating films provide outdoor durability and protection for graphics.

Protac™ Overlaminating Films

PVC, polyester and polycarbonate base films coated with solvent-based acrylic adhesive for the most demanding applications. Many of these films are outdoor durable for 3+ years.

Outdoor durable for 3+ years (identified by an asterisk*)

Dry Erase (Protac™ Scribe)

Anti-Graffiti (Protac™ Anti-Graffiti)

Class 0 Fire Rating on PVC films

SKU	Product	µ	Description
PLHG	Ultra Gloss	50	Ultra-gloss "mirror like" polyester
PHG	High Gloss	36	High gloss polyester
PLS	SheenTex™*	100	Satin texture PVC
PLM	Matte*	100	Photo quality dead matte PVC
PSL	Steel*	80	Brushed metal texture PVC
PCT	Canvastex*	100	Embossed canvas PVC
ICX	Deep Textured Canvastex*	190	A 190 micron PVC laminating film with a pronounced coarse canvas texture
PLN	Linentex*	100	Embossed linen PVC
PSC	Scribe	40	Gloss dry erase finish
PLG-HCW	Glossy*	70	A high adhesive coat weight 70 micron Glossy PVC for use with UV printed output
PLMAS-HCW	Anti-Scratch Matte*	75	A high adhesive coat weight 75 micron Anti-Scratch Matte PVC for use with UV printed output
PBE-HCW	Anti-Graffiti*	20	A high adhesive coat weight gloss/anti-graffiti, pollution protection film/5 years outdoor durable

Protac™ laminates range from standard gloss and matte finishes to textures like canvas. Pictured from top: Protac™ Matte, Linentex and High Gloss.

Drytac® Dynamic Pressure Sensitive Overlaminating Films

Drytac Dynamic laminating films are low-cost PVC films ideally suited for short-term graphic applications.

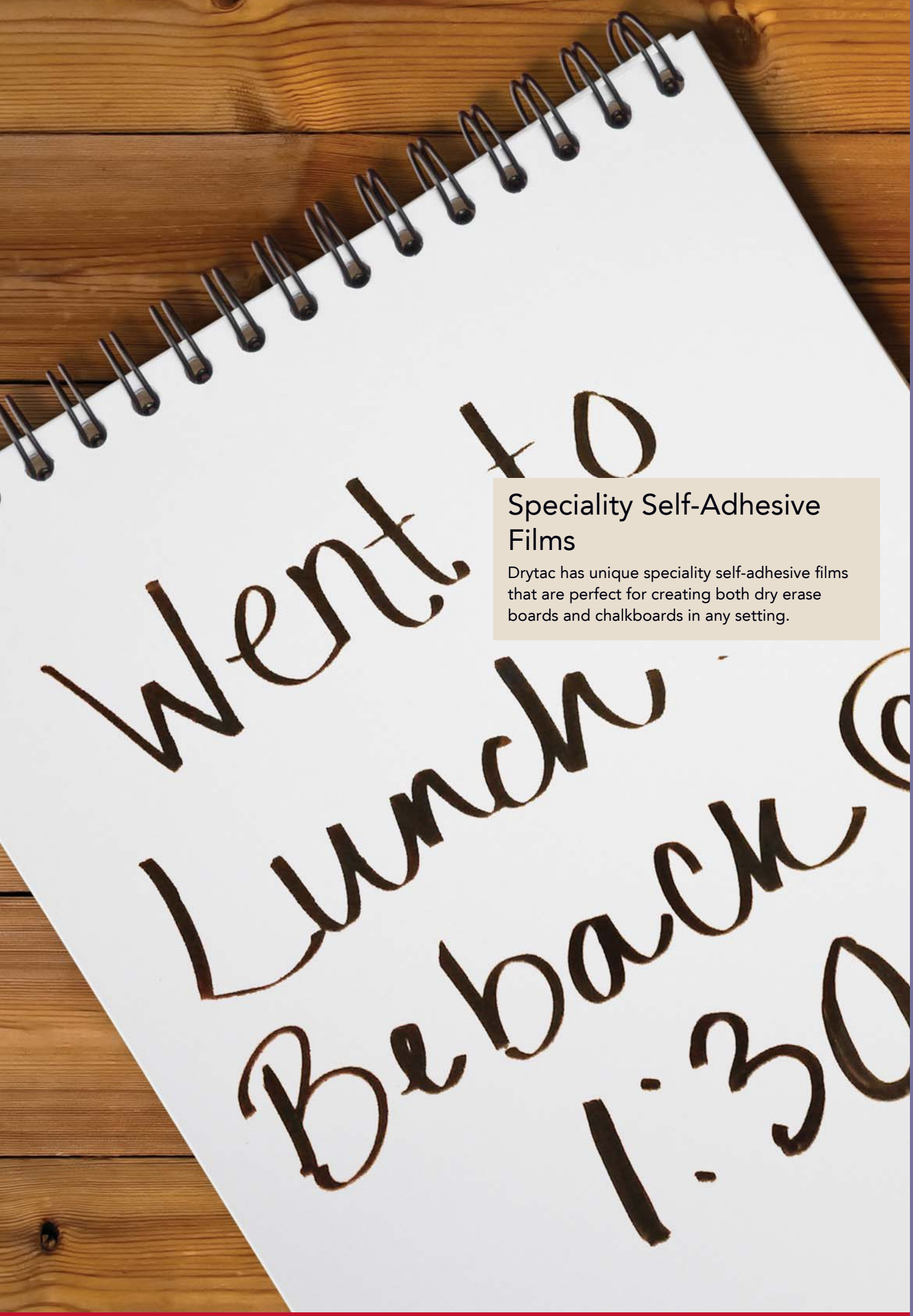
SKU	Product	Description
LFC-G	Gloss	An economical 70 micron PVC gloss laminating film
LFC-M	Matte	An economical 70 micron PVC matte film
LFC-S	Sandgrain	An economical 70 micron PVC sand-textured laminating film

Prep & Installation Tools

Tools and accessories to assist in graphic production and finishing applications.

SKU	Product	Description
MULE	Drytac Mule™	Mobile storage cart for rolled materials
ACC9350	Power Tape	Ultra-aggressive adhesive tape for reinforcing banner edges without folding or sewing a hem
GRP	Single-Sided Release Paper	Silicone-coated release paper ideal for use in single-sided laminating

The Drytac Mule™ is great for storing rolled materials, such as laminating films and mounting adhesives.



Speciality Self-Adhesive Films

Drytac has unique speciality self-adhesive films that are perfect for creating both dry erase boards and chalkboards in any setting.

Drytac® WipeOut™

A 75 micron polyester film with a hard coat dry erase surface coating. It carries all of the benefits of peelable ReTac 75™ and ReTac 200™ while also being able to create instant dry erase boards wherever there is a need for them. It can be repositioned and easily removed multiple times, allowing for repeated use. Ideal for business meetings where notes need to be taken and recorded. Drytac® WipeOut™ works exceptionally well with the majority of dry erase marker pens.

SKU	Product	Description
WIO	Drytac® WipeOut™	75 micron polyester film for creating instant dry erase boards

ReTac Chalk™

Available in a green finish, ReTac Chalk™ is a 180 micron PVC chalkboard film with the same pressure sensitive low-tack, repositionable adhesive as the other ReTac™ products. ReTac Chalk™ creates chalkboards that can be applied to virtually any surface and can be used, re-used and easily removed when required. Applications include hotel and restaurant menus or instant note pads for setting reminders. It is also ideal for creating areas on walls where children can draw.

SKU	Product	Description
RTK	ReTac Chalk™	180 micron PVC film for creating instant chalkboards

Speciality Print Media

Drytac offers a select range of self-adhesive speciality print media, including window films and printable wallpaper.

ViziPrint® UV

A printable, clear, 75 micron polyester film with a unique removable and repositionable adhesive that can be easily applied to glass, acrylic and other non-porous surfaces without the need for wet application. Installing a graphic made with ViziPrint® is as easy as positioning the graphic, removing the release liner, and smoothing out the graphic to remove the air. A specially designed, embossed release liner imparts micro grooves in the adhesive allowing for easy air evacuation using just a felt burnishing pad.

SKU	Product	Description
VPT	ViziPrint® UV	UV printable self-adhesive window film

ViziPrint® SEL

The same construction as ViziPrint® UV but for use with most solvent, eco-solvent and latex printers.

SKU	Product	Description
VSL	ViziPrint® SEL	Solvent, eco-solvent and latex printable self-adhesive window film

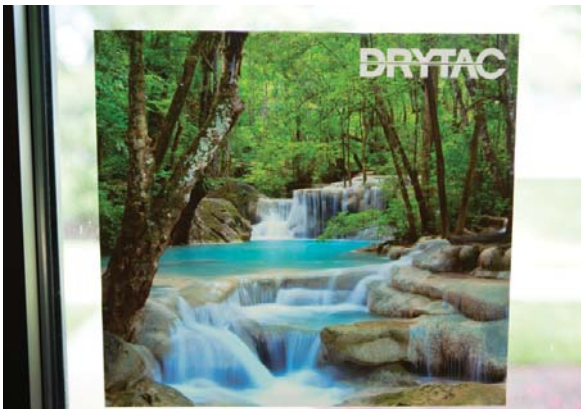
ViziPrint® makes window graphics easy with no wet application needed.

ViziPrint® Impress

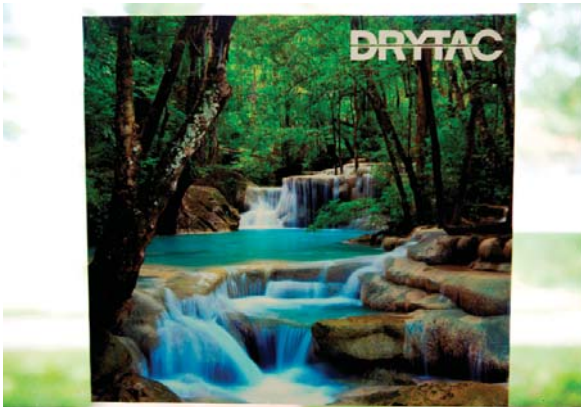
A glass clear, printable polyester film with proprietary suction technology. ViziPrint® Impress is easy to install, and since there is no adhesive, it never leaves residue behind.

SKU	Product	Description
VPI	ViziPrint® Impress Clear UV	A glass clear, UV printable polyester window film with proprietary suction technology
VPI-SEL	ViziPrint® Impress Clear SEL Solvent/ Latex	A glass clear, (eco) solvent and latex printable polyester window film with proprietary suction technology
VPIW-SEL	ViziPrint® Impress White SEL Solvent/Latex	A white, (eco) solvent and latex printable polyester window film with proprietary suction technology

Note: WindowTac® mounting adhesive (see page 2) allows you to turn any print into a removable window graphic.



ViziPrint® Impress Clear



ViziPrint® Impress White

DecorTac™

Non-woven fleece material that is free of PVC and plasticising agents. Features include:

- High-quality coating
- Resistance to cracks
- Digitally printable
- High dimensional stability
- High pigment density for excellent covering capability
- Clean removal in the event of redecoration

When applied to non-flammable surfaces, it is fire resistant according to DIN 4102–B1. Surfaces should be dry, smooth, solid and have minimal absorbency. To facilitate future removal, porous wall surfaces should be prepped and sealed before applying self-adhesive wallpaper. Recommended uses include exhibition stands, shop decorations and wall décor for exhibitions, museums and business presentations.

SKU	Product	Description
PAW	DecorTac™	For use with solvent, mild-solvent, UV- and latex-based inkjet printing systems

*only offered in 1066 mm width

DecorTac™ Premium

DecorTac™ Premium are white matte, textured non-woven backed vinyl wallcoverings specifically designed for inkjet printing systems. They are backed with a permanent clear acrylic adhesive accompanied by a coated Kraft liner. DecorTac™ Premium wallcoverings are ideal for use in homes, hotels, retail stores, waiting rooms, or similar environments.

SKU	Product	Description
DUS	DecorTac™ Premium Dust	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems
DCN	DecorTac™ Premium Canvas	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems
DDT	DecorTac™ Premium Deep Textured	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems

FloorTac™

A removable, self-adhesive white printable PVC film for use with solvent, eco-solvent, latex, and UV printers. When combined with Drytac's Emerytex™ laminating films, it offers an ASTM approved floor graphics solution that is guaranteed for 12 months of indoor use.

SKU	Product	Description
PTR	FloorTac™	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems

ReTac 75™

A removable, self-adhesive white printable PVC film for use with solvent, eco-solvent, latex, and UV printers.

SKU	Product	Description
RTC	ReTac 75™	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems

ReTac 200™

A 200 micron high density polyethylene substrate with a higher rigidity than ReTac 75™. Being thicker and more rigid makes ReTac 200™ easier to apply and remove. It can be used to create graphics which hide the profile of the wall behind it, giving it a smoother image. ReTac 200™ is a very strong substrate and will not be damaged by repeated removal and reapplication.

SKU	Product	Description
R2T	ReTac 200™	For use with solvent, eco-solvent, latex- and UV-based inkjet printing systems

Custom Coating Services

Drytac offers customised coating services to a wide variety of industries throughout the world. With solvent, emulsion and hotmelt coating technologies and state-of-the-art laboratory facilities, Drytac's technical team will be happy to assist you in the development of unique products to address your needs.

One of the World's Most Advanced Coating and Converting Facilities

With over 35 years of experience as one of the world's most progressive manufacturers of mounting adhesives, overlaminating films and other image finishing materials, Drytac is able to offer a confidential and professional contract adhesive coating and converting service. Our Bristol (UK) manufacturing site has a wide range of state-of-the-art R&D, coating, converting, and slitting facilities that enable us to provide a complete coating solution for hotmelt, emulsion, and solvent-based pressure sensitive and heat reactive adhesive systems. We also offer in-house conversion and finishing operations.

Drytac Europe Ltd. – The Adhesive Coating Experts

Although our core business is the manufacture of mounting adhesives and laminating films for graphics applications, the materials you see in this catalogue are not all that we offer. If you have unique adhesive requirements, then speak to your Antalis representative about how Drytac might be able to custom formulate a unique product specific to your needs.

The following will provide you with a brief overview of the type of work that we have completed for other customers along with our technical abilities.

Typical Applications

- Self-adhesive flexible films
- Window films
- Tyre labels
- Ultra-strong adhesives
- Construction adhesives
- Medical tapes
- Adhesive-coated papers and synthetics
- Low-tack adhesive films
- Anti-bacterial films
- Application tapes
- Industrial tapes
- Decorative finishes
- Arts and crafts
- Stamps and security papers
- Book covering films
- Binding and picture mounting films and adhesives
- Archive and storage films
- Iron-on transfers
- Graphics films and adhesives
- Carpet laying adhesives
- Food labels
- Packaging tapes and labels
- Anti-scratch coatings
- Chemical-resistant films
- Fire resistant coatings

Substrates

Drytac has extensive experience handling a variety of substrates. Our experience includes, but is not limited to:

- Polyester
- Polypropylene
- PVC
- HDPE / LDPE Film
- Metallised Film
- Paper
- Synthetic Paper
- Paperboard Products (Bleached / Unbleached)
- Cloth
- Tissue
- Gauze
- Felt
- Foam (Neoprene, Polyurethane)
- Foils
- Mylar
- Tedlar
- Canvas

Coatings

Drytac offers a comprehensive array of adhesive solutions. Aggressive solvent-based solutions; water-based solutions and emulsions; and even hotmelt coatings. As one of just a few coating companies worldwide offering these different options, Drytac can ensure that we engineer the appropriate coating for your specific application requirements.

Quality Assurance & Testing

Drytac's reputation was built on our ability to meet the stringent standards of our customers, while maintaining professional, expedited service. To ensure our product meets the specific needs of your organisation, we work tirelessly to produce the highest quality materials to match your exacting requirements.

- Adhesive Analysis
- Adhesive Coat Weight Testing and Consulting
- Age Testing
- Release Value Testing
- 90˚ & 180˚ Peel Tests
- Shear Testing
- Tensile and Elongation
- Bespoke Adhesive Coatings and Sample Preparation

Plant Capabilities

Solvent/Aqueous & Hotmelt Coater/Laminator

- Pressure Sensitive and Heat Reactive Adhesive and Lacquer coatings
- Single coating station — Forward & Reverse Gravure
- Material Types
  - Films: PVC, Poylpropylene, Polyethylene, Polyester
  - Papers & non-wovens, fabrics and most other flexible materials

Coating Specifications

		Solvent/Aqueous Coater/Laminator	Hotmelt Coater/Laminator
Coat weight range	gsm	1 to 40	18 to 700 (multi-pass)
Maximum coating width	mm	1620	1620
Minimum coating width	mm	750	750
Maximum running speed	mpm	300	100
Film thickness	microns	12 to 400	12 to 400
Paper grammage	gsm	50 to 170	50 to 400
Maximum non-woven thickness/grammage	microns	400	400
Unwind core internal diameter	mm	76.2 / 152.4	76.2 / 152.4
Rewind core internal diameter	mm	76.2 / 154.2	76.2 / 154.2
Maximum unwind diameter	mm	800	1000
Maximum rewind diameter	mm	1000	1000
Maximum unwind weight	kg	1200	1000
Maximum rewind weight	kg	1200	1000
Additional machine features		• Flying Splice at unwind and rewind • Fully automated tension control system • In-line adhesive/lacquer coat weight measurement • In-line Corona Treatment • In-line Web Cleaning for both material webs • In-line static elimination controls • 6-zoned drying oven with independent temperature control • Air-impingement nozzles with PTFE coated path rollers • Thermal Oxidiser for control of solvent vapours	• Stripe coating • Pressure sensitive adhesives • Heat seal adhesives • Automated adhesive coat weight management • In-line coat weight measurement

Slitting/Rewinding Specifications

Maximum slit width	mm	1600
Minimum slit width	mm	100
Film thickness	microns	12 to 400*
Paper grammage	gsm	40 to 170
Maximum non-woven thickness/grammage	microns	400
Unwind core internal diameter	mm	76.2 / 152.4
Rewind core internal diameter	mm	50.8 / 76.2 / 152.4
Maximum unwind diameter	mm	1100
Maximum rewind diameter	mm	700
Maximum unwind weight	kg	1500
Maximum rewind weight	kg	200

*dependant upon film type/flexibility

For further information, please contact your local branch.

PRINT

Anglia

TEL: 0870 607 3103
FAX: 0870 607 3158
EMAIL: anglia@antalis.co.uk

London West

TEL: 0870 607 3114
FAX: 0870 607 3168
EMAIL: londonwest@antalis.co.uk

Midlands

TEL: 0870 607 3106
FAX: 0870 607 3160
EMAIL: midlands@antalis.co.uk

North West

TEL: 0870 607 3112
FAX: 0870 607 3166
EMAIL: northwest@antalis.co.uk

Northern Ireland

TEL: 02890 847 700
FAX: 02890 847 716
EMAIL: northernireland@antalis.co.uk

Scotland

TEL: 0870 607 3108
FAX: 0870 607 3162
EMAIL: scotland@antalis.co.uk

South East

TEL: 0870 607 3143
FAX: 0870 607 3154
EMAIL: southeast@antalis.co.uk

South West

TEL: 0870 607 3110
FAX: 0870 607 3164
EMAIL: southwest@antalis.co.uk

West

TEL: 0870 607 3102
FAX: 0870 607 3157
EMAIL: west@antalis.co.uk

Yorkshire

TEL: 0870 607 3107
FAX: 0870 607 3161
EMAIL: yorkshire@antalis.co.uk

REPUBLIC OF IRELAND

TEL: 01 876 3188
FAX: 01 856 7111
EMAIL: dublin@antalis.ie

OFFICE

North

TEL: 0870 607 3136
FAX: 0870 607 3178
EMAIL: office.north@antalis.co.uk

South

TEL: 0870 607 3132
FAX: 0870 607 3171
EMAIL: office.south@antalis.co.uk

Talk Paper

TEL: 01530 517 200
FAX: 01530 517 127
EMAIL: orders@talkpaper.com

SIGN & DISPLAY

TEL: 01925 868 650
FAX: 01925 868 670
EMAIL: signanddisplay@antalis.co.uk

CUSTOMER SOLUTIONS

TEL: 0203 117 1600
FAX: 0203 117 1601
EMAIL: customer_solutions@antalis.co.uk

PAPER DESK

TEL: 0870 600 4400
EMAIL: paperdesk@antalis.co.uk

Antalis Limited

Interlink Way West,
Coalville, Leicestershire
LE67 1LE
TEL: 0870 607 9014
FAX: 01530 505 058
EMAIL: contact@antalis.co.uk

www.antalis.co.uk

antalis™
Just ask Antalis